

## NON-ISOTHERMAL STUDIES OF CERIUM(IV) OXIDE-ALKALI PERSULFATE BINARY SYSTEMS

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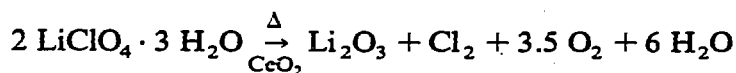
### ABSTRACT

TG and DTA investigations, under static air atmosphere, of mixtures of  $CeO_2$  with  $Na_2S_2O_8$  and  $K_2S_2O_8$  in different molar ratios (1:6, 1:3, 2:3, 1:1, and 2:1) are reported. The purpose of these investigations is to study the effect of  $CeO_2$  on the thermal decomposition of the persulfates from ambient to 1050°C, using the derivatograph. It has been found that  $CeO_2$  lowers the initial decomposition temperatures of these two persulfates by an amount which is directly proportional to the percentage of the oxide in the mixture through a catalytic effect. Reaction products are identified by X-ray diffraction analysis. The stoichiometric molar ratio of the solid state reaction is found to be 2:3  $CeO_2:Na_2/K_2/S_2O_8$ , which leads to the formation of double salts for both persulfates, namely,  $NaCe(SO_4)_2$  and  $KCe(SO_4)_2$ .

### INTRODUCTION

The effect of some oxides on the thermal decomposition of sodium and potassium peroxodisulfates (persulfates) and the behavior of these oxides towards the thermally produced pyrosulfates have been investigated [1-3]. In addition, it has been proved that lanthanides, e.g.  $Gd_2O_3$ ,  $Dy_2O_3$  and  $Sc_2O_3$ , behave like *p*-type semiconductors [4,5].

It is also mentioned that the catalytic activity of  $CeO_2$  lowers the decomposition temperature of hydrated lithium perchlorate [6] as follows



This paper gives the results of the thermal solid state reactions of  $CeO_2$  with sodium or potassium persulfate as well as the thermal stability of the double salts obtained, and accounts for the distinct behavior of this rare earth oxide towards either persulfate.

$CeO_2$  is a *p*-type semiconductor at high temperatures [7]. This property is due to its structure which has positive vacancies [8] (contains excess of  $Ce_{1+y}$ ), and its

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TABLE I

The preparation of various  $\text{CeO}_2:\text{Na}_2\text{S}_2\text{O}_8$  molar ratios, and the effect of the applied heating program

$\text{CeO}_2:$ $\text{Na}_2\text{S}_2\text{O}_8$	Sample wt. (mg)	$\text{Na}_2\text{S}_2\text{O}_8$ in sample (mg)	$\text{O}_2$ lost (mg)		Decomn. of $\text{Na}_2\text{S}_2\text{O}_8$ to $\text{Na}_2\text{S}_2\text{O}_7$ ( $^\circ\text{C}$ )	
			Theor.	Pract.	$T_i$	$T_f$
0:1	200	200.00	13.40	12.50	190	225
1:6	200	178.49	11.99	12.00	180	225
1:3	200	161.16	10.83	11.00	175	220
2:3	200	134.96	9.06	9.00	160	200
1:1	200	116.08	6.56	7.00	150	190
2:1	200	81.77	5.49	6.00	190	220

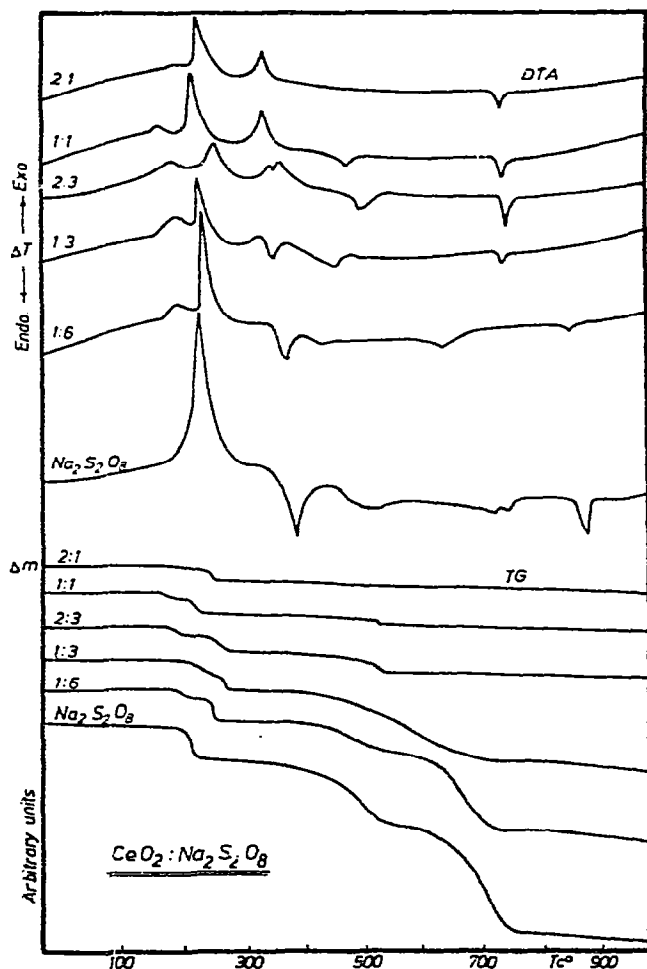


Fig. 1. TG and DTA curves of cerium(IV) oxide-sodium persulfate mixtures.

oxidation states (+3, +4). It seems that the oxide has many phases and colors due to structural changes [9]. The  $\alpha$ -phase is  $\text{CeO}_2$ , and contains less vacancies in its crystallographic structure, while the  $\beta$ -phase is  $\text{CeO}_{1.812}$  which is derived from eight-unit cells of the structure  $\text{CeO}_2$ , so the most stable structure of this oxide is  $\text{CeO}_2$  which can be reduced to  $\text{Ce}_2\text{O}_3$  at  $1400^\circ\text{C}$  using  $\text{H}_2$  atmosphere.

## EXPERIMENTAL

$\text{CeO}_2$  (> 99% pure) was supplied by Fluka AG Buchs SG. All other chemicals, equipment, and techniques were as described previously [10].

## RESULTS AND DISCUSSION

### $\text{CeO}_2$ - $\text{Na}_2\text{S}_2\text{O}_8$ system

Figure 1 illustrates the non-isothermal behavior of the various  $\text{CeO}_2$ : $\text{Na}_2\text{S}_2\text{O}_8$  molar ratios. The DTA curves show that the initial decomposition temperature,  $T_i$ , is lowered by an amount which is proportional to the percentage of oxide in the mixture (Tables 1 and 2). The reaction between  $\text{CeO}_2$  and sodium pyrosulfate produced thermally, occurs after the fusion temperature of the pyrosulfate,  $350$ – $400^\circ\text{C}$ , in which cerium(IV) is reduced to cerium(III). The product of the reaction is a double sulfate of chemical formula  $\text{NaCe}(\text{SO}_4)_2$ . This is evidenced by the XRD patterns (Table 3) of the double salt and TG curves. Calculations indicate that 2:3  $\text{CeO}_2$ : $\text{Na}_2\text{S}_2\text{O}_8$  is the stoichiometric molar ratio which gives the stoichiometric reaction

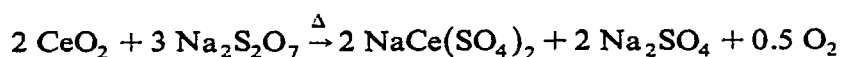


TABLE 2

The preparation of various  $\text{CeO}_2$ : $\text{K}_2\text{S}_2\text{O}_8$  molar ratios, and the effect of the applied heating program

$\text{CeO}_2$ : $\text{K}_2\text{S}_2\text{O}_8$	Sample wt. (mg)	$\text{K}_2\text{S}_2\text{O}_8$ in sample (mg)	$\text{O}_2$ lost (mg)		Decomn. of $\text{K}_2\text{S}_2\text{O}_8$ to $\text{K}_2\text{S}_2\text{O}_7$ ( $^\circ\text{C}$ )	
			Theor.	Pract.	$T_i$	$T_f$
0:1	200	200.00	11.84	11.80	180	200
1:6	200	171.25	10.13	10.00	180	210
1:3	200	164.98	9.70	9.50	160	200
2:3	200	140.39	8.31	8.00	160	210
1:1	200	122.19	7.23	7.00	150	200
2:1	200	87.97	5.20	5.20	170	210

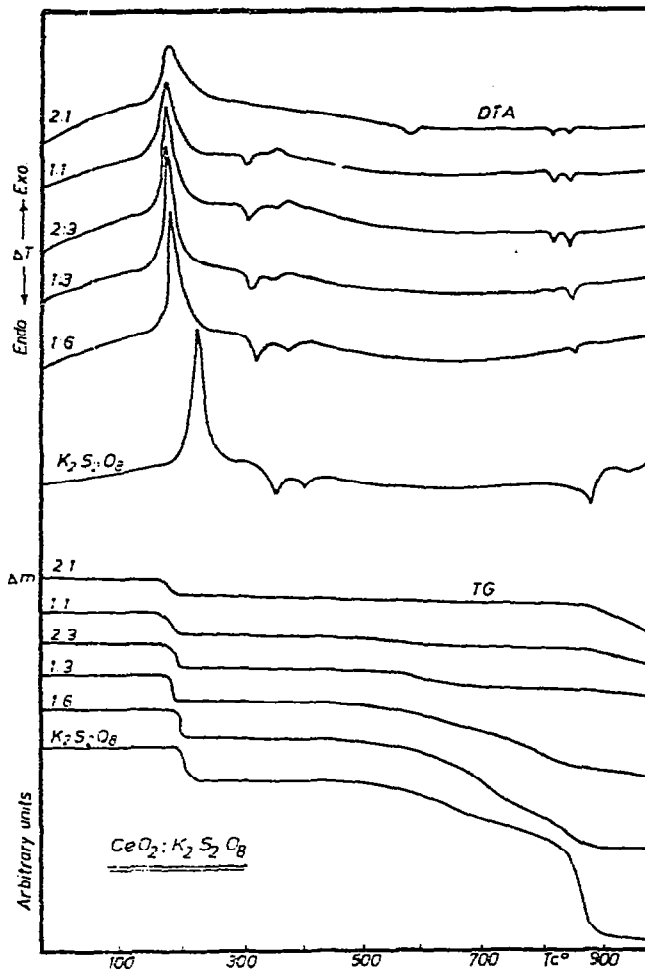


Fig. 2. TG and DTA curves of cerium(IV) oxide-potassium persulfate mixtures.

in which 78% of pyrosulfate reacted with the oxide, and this is to be considered as the optimum ratio of the reaction.

Samples sintered at 580°C gave XRD data (Table 3) identical to those available in the ASTM index cards, and belonging to the compound  $\text{NaCe}(\text{SO}_4)_2$ .

The horizontal plateau from 530°C to about 1050°C on the TG curve indicates the thermal stability of the product. The broad endotherm on the DTA curve, and the TG curve (weight losses of 9, 6, and 4 mg) for the 1:3, 2:3 and 1:1 molar ratios at 460–540°C indicates the decomposition of the excess pyrosulfate. The sharp endotherms at 740–775°C belong to the lowering of the melting point of  $\text{Na}_2\text{SO}_4$  due to the presence of solid impurities of  $\text{CeO}_2$  and  $\text{NaCe}(\text{SO}_4)_2$  in various proportions.

TABLE 3

Data for XRD patterns obtained for 2:3 CeO:Na<sub>2</sub>S<sub>2</sub>O<sub>8</sub> system sintered at 580°C

<i>d</i> (Å)	2.846	3.275	4.690	4.870
<i>I</i> / <i>I</i> <sub>0</sub>	100	78	62	57

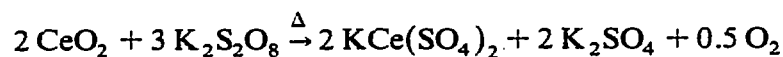
TABLE 4

Data for XRD patterns obtained for the 2:3 CeO<sub>2</sub>:K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> system sintered at 840°C

<i>d</i> (Å)	3.118	2.720	1.904	2.164
<i>I</i> / <i>I</i> <sub>0</sub>	100	47	26	23

*CeO<sub>2</sub>-K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> system*

Several interesting features are illustrated in Fig. 2, of which the most striking is the 2:3 CeO<sub>2</sub>:K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> stoichiometric molar ratio of the reaction



which occurs at 350–400°C, i.e. directly after the β- to α-phase change of potassium pyrosulfate at 320–350°C. Calculation of the reacted percentage of pyrosulfate with the oxide is found to be 76% which is the optimum value. In the case of the 2:1 molar ratio, the DTA curve shows thermal neutrality.

The product, KCe(SO<sub>4</sub>)<sub>2</sub>, undergoes a phase change at 810°C, a fact shown on the DTA curve as an endotherm. The succeeding endotherm at 850°C refers to the melting point of the product in the presence of small amounts of K<sub>2</sub>SO<sub>4</sub> and CeO<sub>2</sub>. Samples sintered at 840°C (after the first endotherm) and at 1000°C (after the second endotherm) and identified by X-ray diffraction analysis, gave different XRD data, respectively (Table 4). However, the second sample was a melt, in the mean time the first sample did not indicate a phase change. Further, the same crystalline cubic KCe(SO<sub>4</sub>)<sub>2</sub> was identified when samples of 1:1 molar ratio sintered at 660, 830 and 850°C, as well as samples of 1:1 ratio sintered at 760°C.

In conclusion, the thermal treatment of alkali persulfate with cerium(IV) oxide can be regarded as an alternative route for the preparation of the double salts NaCe(SO<sub>4</sub>)<sub>2</sub> and KCe(SO<sub>4</sub>)<sub>2</sub> by solid state reactions, other than that reported by Degtiarev et al. [11] using the reactions in solutions.

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